

Work Order ID 60333



Page 1

July 5, 2010 10:43:35 AM

Item ID: D4088-043

Accept



Setup

Start



Revision ID:

Item Name: Shoulder Harness

Stop



Start Date: 7/05/10 Start Qty: 12.00



Cust Item ID:

Required Date: 7/23/10 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan: CL

Date: 10/7/05 Tooling:

Date:

Run

Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #
Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr
D4088	A

100



Purchasing

Memo

0.00

CL 10/7/05 (12)

Issue P/O: 12207

Manufacture D4088-043 as per Dwg D4088

Supplier: AMSAFE INC.

Certificate of conformity is required

110



Receive & Inspect for Damage & Mat'l Certs

0.00

10/7/123 (12)

Packaging

Memo

0.00

120



QC6- Inspect dimensions to drawing

0.00

Splush

(12)

Quality Control

Memo

0.00

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60333

Page 2

July 5, 2010 10:43:35 AM

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Required Date: 7/23/10 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____ Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location: 272A

0.00

(W/15) 27 (12)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/07/28/08

Memo

110-727 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

July 5, 2010 10:43:35 AM

Page 1

Work Order ID: 60333



Parent Item: D4088-043



Parent Item Name: Shoulder Harness

Start Date: 7/05/10

Required Date: 7/23/10

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV:A NEW ISSUE DD 10.04.29 VERIFIED:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
3221-1-021-2396 		Purchased	No			110	Each	0.0000	1	12		7/10/10	12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

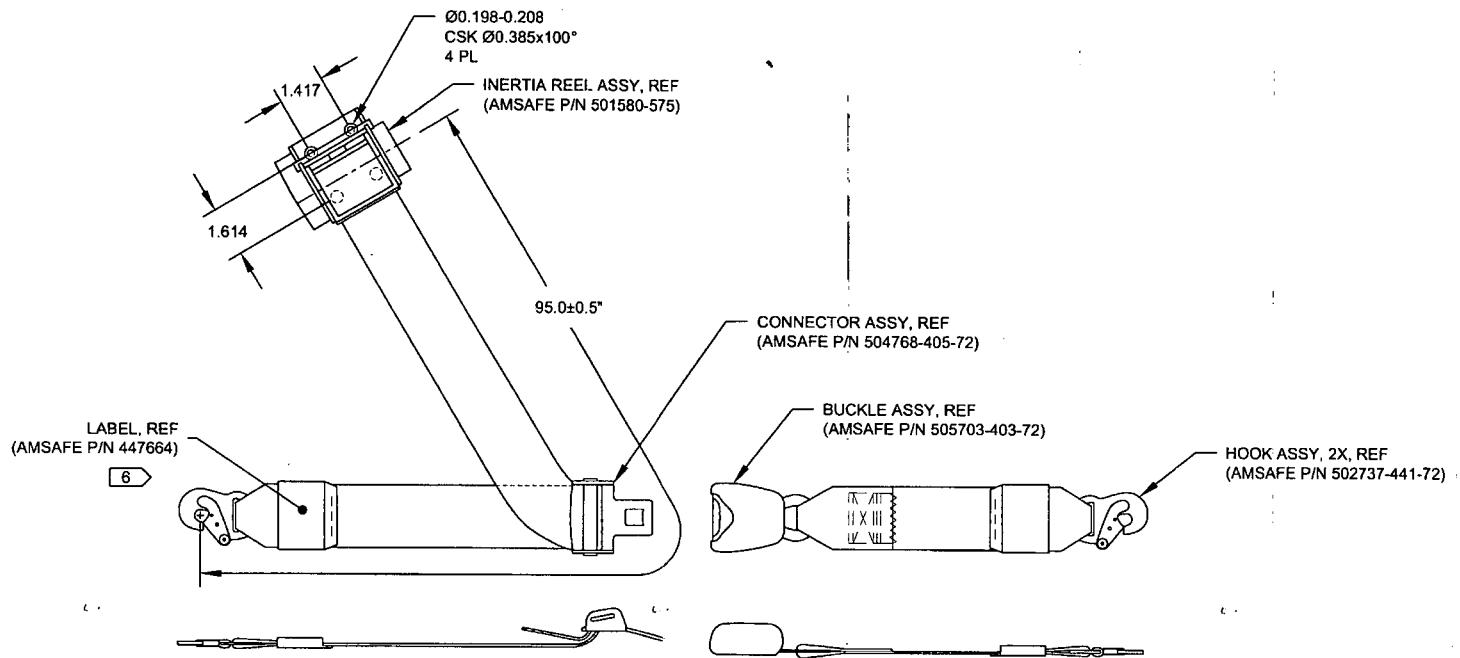
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

SPECIFICATION CONTROL DRAWING



D4088-041 SHOULDER HARNESS

RELEASED
2010-04-27

NOTES:

- 1) PURCHASE: AMSAFE INC. P/N 3221-1-011-2396
3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: LABEL TO CONTAIN THE FOLLOWING AT MINIMUM:
PART NO. 3221-1-011-2396
CUST P/N: D4088-041
RATED: 3000 LBS DATE OF MFG
CONFORMS TO TSO-C114
- 7) WEIGHT: 1.5 lbs

CD1017105

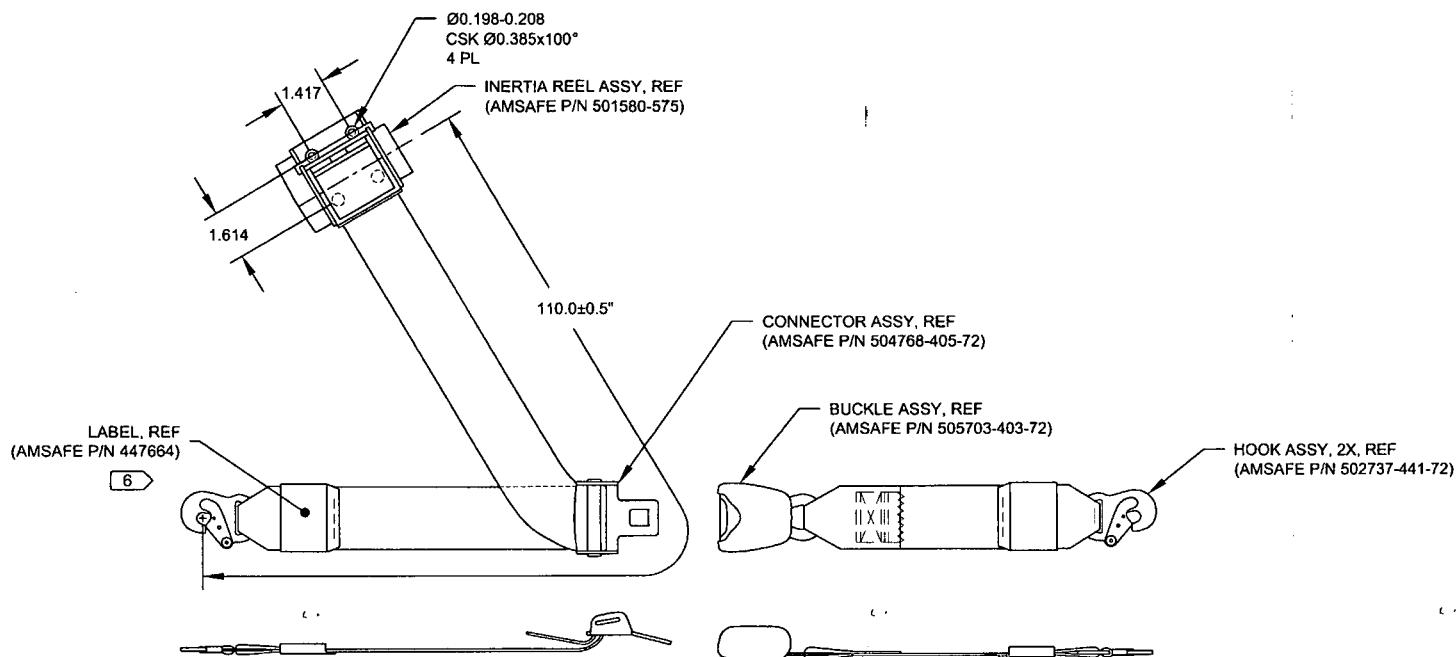
W10!60333

A	NEW ISSUE	CP	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	91	DART AEROSPACE LTD	
DRAWN	91	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4088	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		SHOULDER HARNESS	NTS
DATE	10.03.16	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY OTHER PURPOSE OR COPIED OR DISSEMINATED WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

8 7 6 5 4 3 2 1

A

8 7 6 5 4 3 2 1

SPECIFICATION CONTROL DRAWINGD4088-043 SHOULDER HARNESS**NOTES:**

- 1) PURCHASE: AMSAFE INC. P/N 3221-1-021-2396
3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: LABEL TO CONTAIN THE FOLLOWING AT MINIMUM:
PART NO. 3221-1-021-2396
CUST. P/N: D4088-043
RATED: 3000 LBS DATE OF MFG
CONFORMS TO TSO-C114
 - 7) WEIGHT: 1.5 lbs
- W10.60333*

RELEASED
2010-04-27

DESIGN	<i>91</i>	DART AEROSPACE LTD
DRAWN	<i>91</i>	HAWKSLEY, ONTARIO, CANADA
CHECKED	<i>91</i>	DRAWING NO.
MFG. APPR.	<i>91</i>	REV. A
APPROVED	<i>91</i>	D4088 SHEET 2 OF 2
DE APPR.	<i>91</i>	TITLE
DATE	10.03.16	SCALE
		NTS
		SHOULDER HARNESS
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8 7 6 5 4 3 2 1



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO12207

Purchase Order Date 7/05/10
PO Print Date 7/05/10

Page Number 1 of 1

Order From : VU-AMS001

AMSAFE INC.
LOCKBOX #5
P.O BOX 53075
PHOENIX, AZ 85072-3075
US

FAXED
(7/05/10)

e-mail Kute Jr.

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	USD
	FOB	

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
Vendor Part Number							
1	3221-1-021-2396	Shoulder Harness	7/23/10 Yes	12.00 Each	FedEx PI ppd	\$231.0000	\$2,772.00

Special Inst: MANUFACTURE: AS PER DWG D4088
REV.A
B60333
AMSAFE P/N: 3221-1-021-2396

PO Total: \$2,772.00

**CERTIFICATE OF CONFORMITY
REQD UPON DELIVERY**

CL

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 7/05/10

AMSAFE**AMSAFE AVIATION**

1043 NORTH 47th AVENUE
 PHOENIX, AZ 85043
 PH (602)850-2850 FAX (602)850-2812

SHIPPER/CERTIFICATION

000208751

07/22/10

CUSTOMER NO.
10006113

SALES ORDER NO.
S191296

BOI NO.
000208751

PAGE NO.
1

DART AEROSPACE
 1270 ABERDEEN STREET
 HAWKESBURY
 ONTARIO, CANADA K6A 1K7
 Canada

MAIN FINISHED GOODS LOCATION
 DART AEROSPACE LTD.
 1270 ABERDEEN ST
 HAWKESBURY, ONTARIO K6A 1K7
 Canada

CUSTOMER ORDER NO.
po12207

TERMS
NET30

FREIGHT
PP

SHIP VIA
FedEx Intl Priority

F.O.B.
ORIGIN

Sales Order Remarks:

Remarks:

Ship to ID: 10006125

SHIPMENT REFERENCE 000208751

LINE	ITEM NUMBER / DESCRIPTION	DRAWING AND CERTIFICATIONS			DUE DATE	QTY ORDERED	QTY SHIPPED	QTY BACK ORDERED
1	3221-1-021-2396 REST SYS ASSY	DRAWING: 3221	CERT: TSO-C114	REV: A	2010-07-27	12	12	0

8/10/09
 bc

I certify that the article(s) listed above conform to all applicable design data, and (as applicable):

FAA PMA, FMVSS 209, FMVSS 302, 14 CFR 25.853

FAA TSO C22f, C22g, C114 or TSO Plus

The conditions and tests required for TSO approval of the article(s) are minimum performance standards. It is the responsibility of those installing the article(s) either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the standards applicable to the TSO article including (when applicable) the integrated non-TSO function. The non-TSO function is described as the seat belt airbag system including the inflator cable assembly and electrical components that have not been evaluated for functionality or installation requirements. TSO articles including the integrated non-TSO function must have separate approval for installation in an aircraft. The article(s) may be installed only if performed under 14 CFR part 43 or the applicable airworthiness requirements. Product shipped meets all material, processing and test requirements. Certifications/Test reports as applicable are retained on file at AmSafe Aviation.

AmSafe Authorized Signature: X

Printed Name:

Irma Sema

JUL 22 2010

Dated: 1/1/10

COUNTRY OF ORIGIN USA

1. Approving National Aviation Authority/Country: FAA/United States	2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: <i>S191296-1-ED</i>
4. Organization Name and Address: AmSafe Aviation 1043 North 47th Avenue Phoenix, Arizona 85043		Cert. No. PT1967NM			5. Work order/Contract/Invoice Number: <i>S191296 - 1</i> PAGES ATTACHED
6. Item: 1	7. Description: REST SYS ASSY	8. Part Number: 3221-1-021-2396	9. Eligibility: * N/A	10. Quantity: <i>12</i>	11. Serial/Batch Number: <i>A0710</i>
12. Status/Work: NEW					
13. Remarks: Drawing: 3221 Rev: A TSO: <i>TSO-C114</i>	<i>8/10/2010</i>				
EXPORT AIRWORTHINESS APPROVAL: THIS ARTICLE MEETS THE SPECIAL REQUIREMENTS OF CANADA					
14. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation <input type="checkbox"/> Non-approved design data specified in Block 13.			19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13 <i>Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.</i>		
15. Authorized Signature: <i>Eleanor Anteaga</i>	16. Approval/Authorization No.: <i>ODA602112NM</i>		20. Authorized Signature	21. Authorized/Certificate No.	
17. Name (typed or printed) <i>ELEANOR ANTEAGA</i>	18. Date (m/d/y): <i>JUL/22/2010</i>		22. Names (typed or printed)	23. Date (m/d/y):	
User/Installer Responsibilities					
<p>It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.</p> <p>Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.</p>					